



# 2024 KBA 39 - A

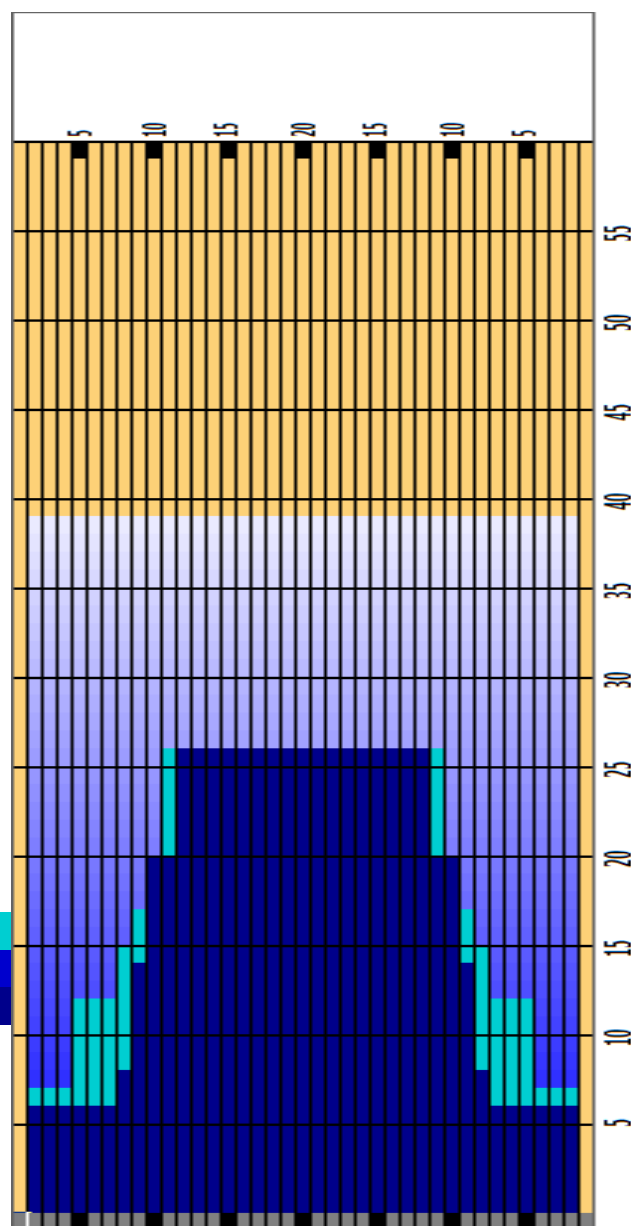


Oil Pattern Distance	39	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	15.85 mL	Reverse Oil Total	11.05 mL	Volume Oil Total	26.9 mL
Tank Configuration	Only A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	148	0.0	7.6	7.6	7400
2	5L	5R	2	18	62	7.6	12.7	5.1	3100
3	8L	8R	1	18	25	12.7	15.2	2.5	1250
4	9L	9R	1	18	23	15.2	17.7	2.5	1150
5	10L	10R	1	18	21	17.7	20.2	2.5	1050
6	11L	11R	2	22	38	20.2	26.4	6.2	1900
7	2L	2R	0	26	0	26.4	39.0	12.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	39.0	26.0	-13.0	0
2	12L	12R	2	22	34	26.0	19.8	-6.2	1700
3	10L	10R	2	22	42	19.8	13.6	-6.2	2100
4	9L	9R	2	18	46	13.6	8.5	-5.1	2300
5	8L	8R	1	18	25	8.5	6.0	-2.5	1250
6	2L	2R	2	14	74	6.0	2.1	-3.9	3700
7	2L	2R	0	10	0	2.1	0.0	-2.1	0

Cleaner Ratio Main Mix                      NA              Forward  
Cleaner Ratio Back End Mix                  NA              Reverse  
Cleaner Ratio Back End Distance            NA              Combined  
Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.78	1.3	1	1	1.3	2.78

